

## AltaBlue™ Low Level Kit - P/N 1079973, 1079476, 1079477, and 1079478

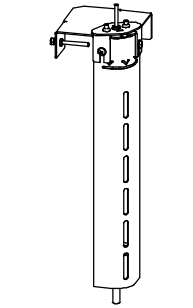
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This instruction sheet describes the installation of a low level assembly into an AltaBlue adhesive melter. Refer to the melter manual for information about the tank low level indication and output.

**WARNING:** Risk of personal injury or equipment damage! Refer to the safety information provided in the melter manual before servicing the melter. Failure to comply with the safety information provided can result in personal injury, including death.

### Required Tools:

Allen wrench set



Low level assembly

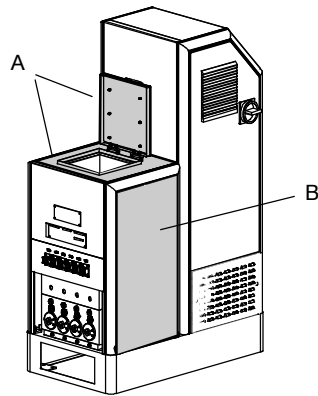


Wire harness



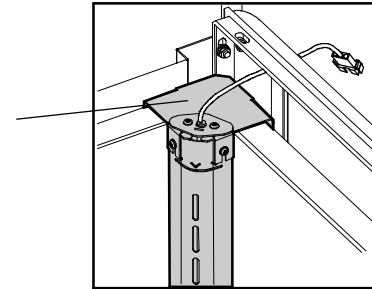
Cable tie (5)

1. Run the melter until the tank is empty.
2. Switch the melter off, and then disconnect it from the power source.
3. Remove the hopper lid assembly (A) and the left side panel (B).

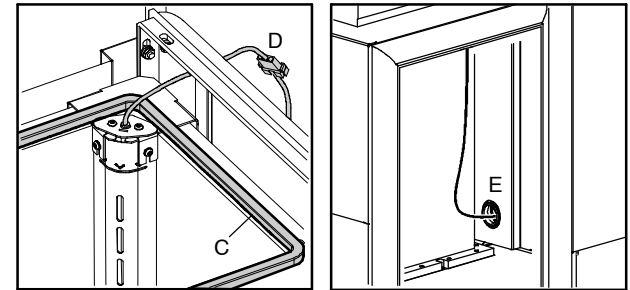


4. Remove the rubber gasket from the top of the hopper. Take care not to damage the gasket.

5. Install the low level assembly in the left corner of the hopper closest to the electrical enclosure. Tighten the two mounting screws to secure the assembly to the side of the hopper

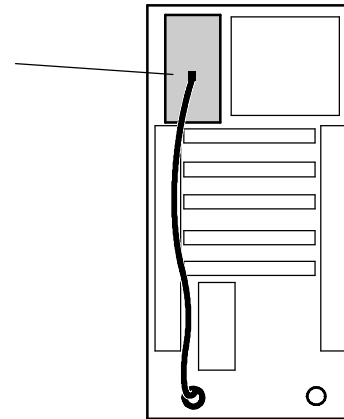


6. Replace the hopper gasket (C), routing the lead from the low level assembly over the top of the gasket.



7. Connect the wire harness to the low level assembly lead (D), and then route the harness through the electrical enclosure penetration (E) and into the electrical enclosure.

8. Route the wire harness up through the electrical enclosure and connect it to terminal XT4 on the expansion board, which is located in the upper left corner of the back panel. Secure the harness using the cable ties (provided).



9. Replace the hopper lid assembly, and side panel.